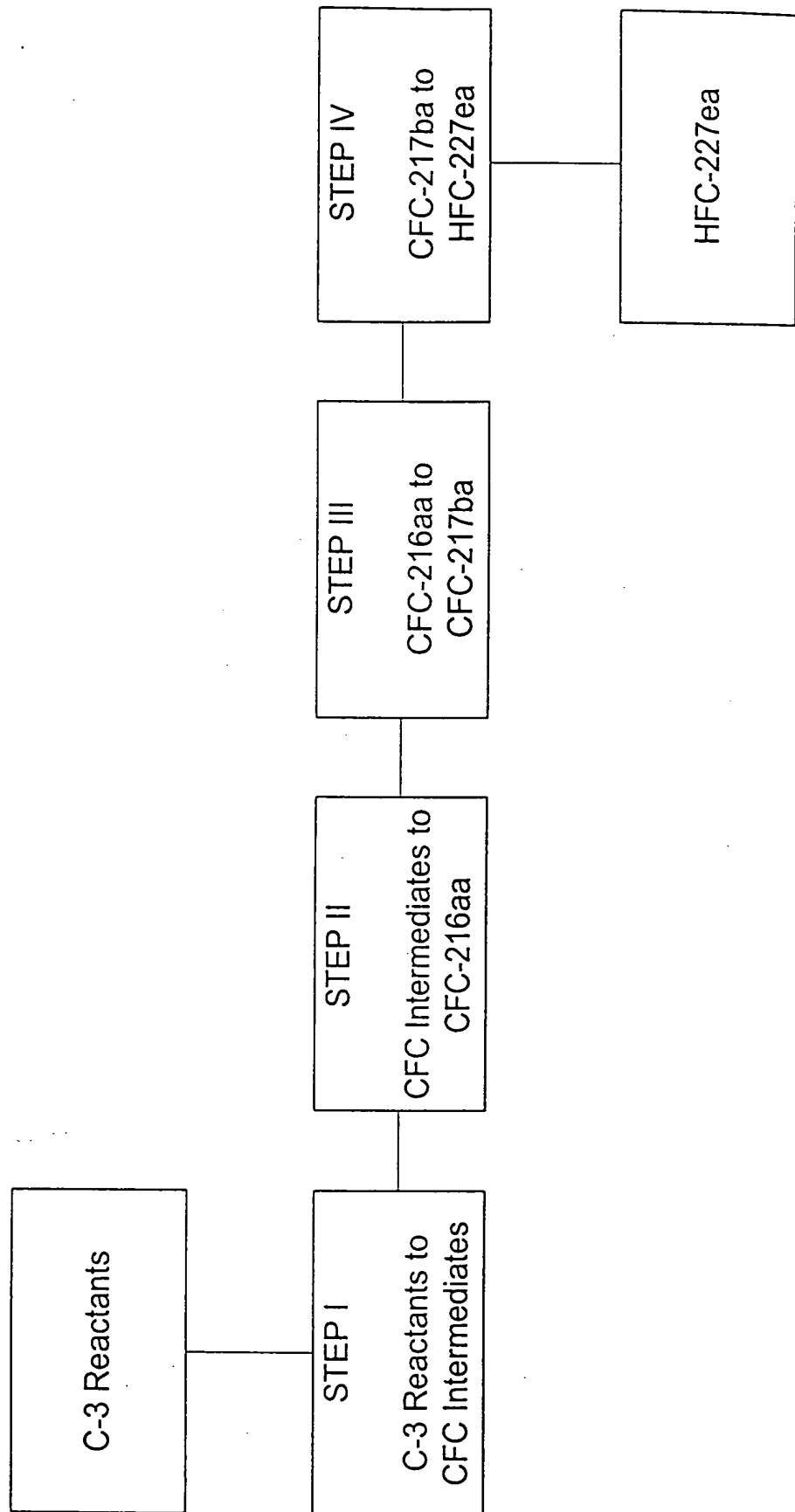
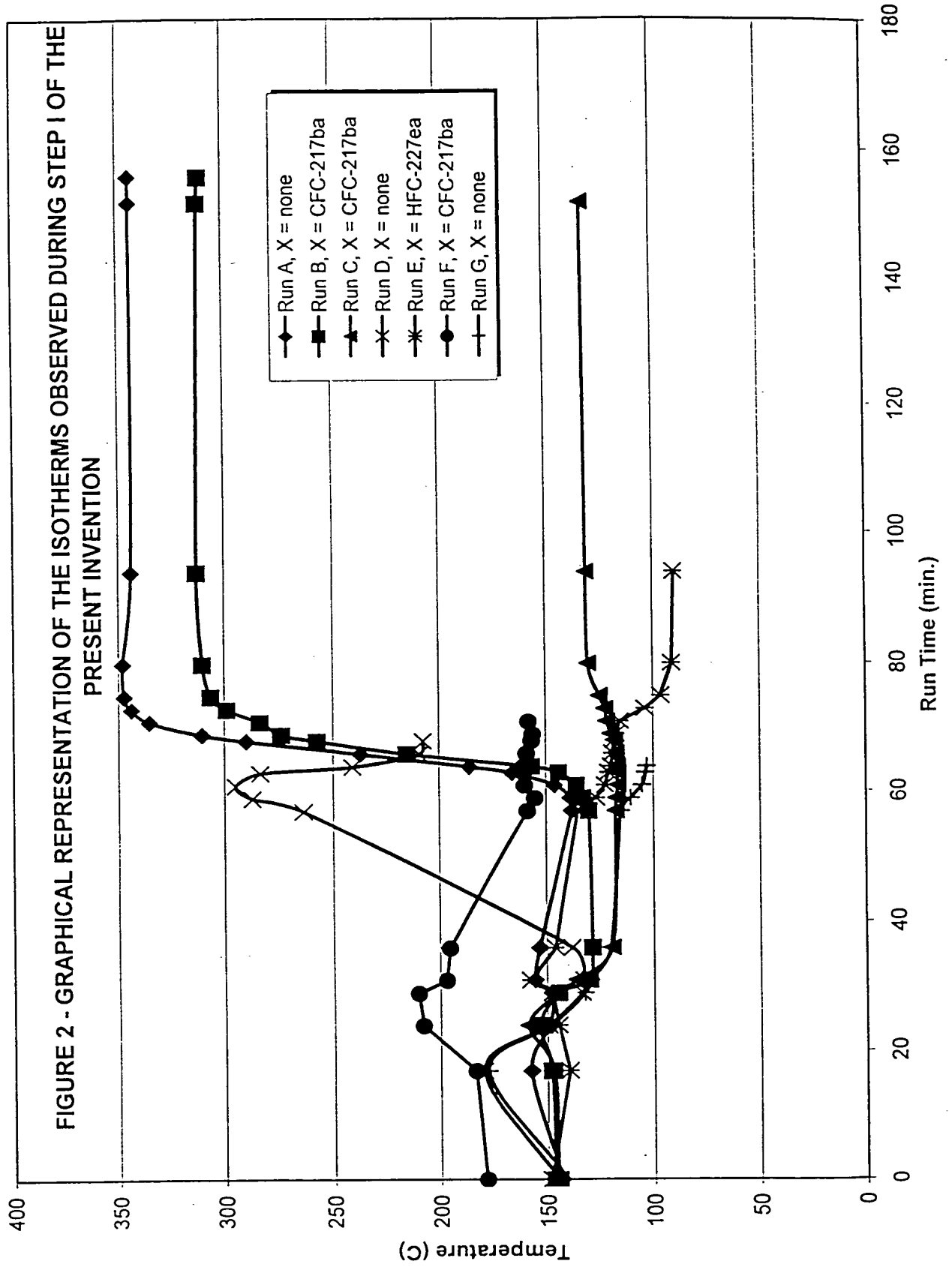


FIGURE 1





Step I

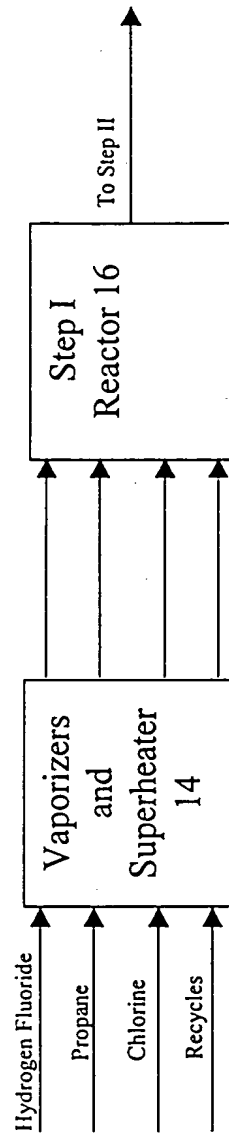


FIGURE 3

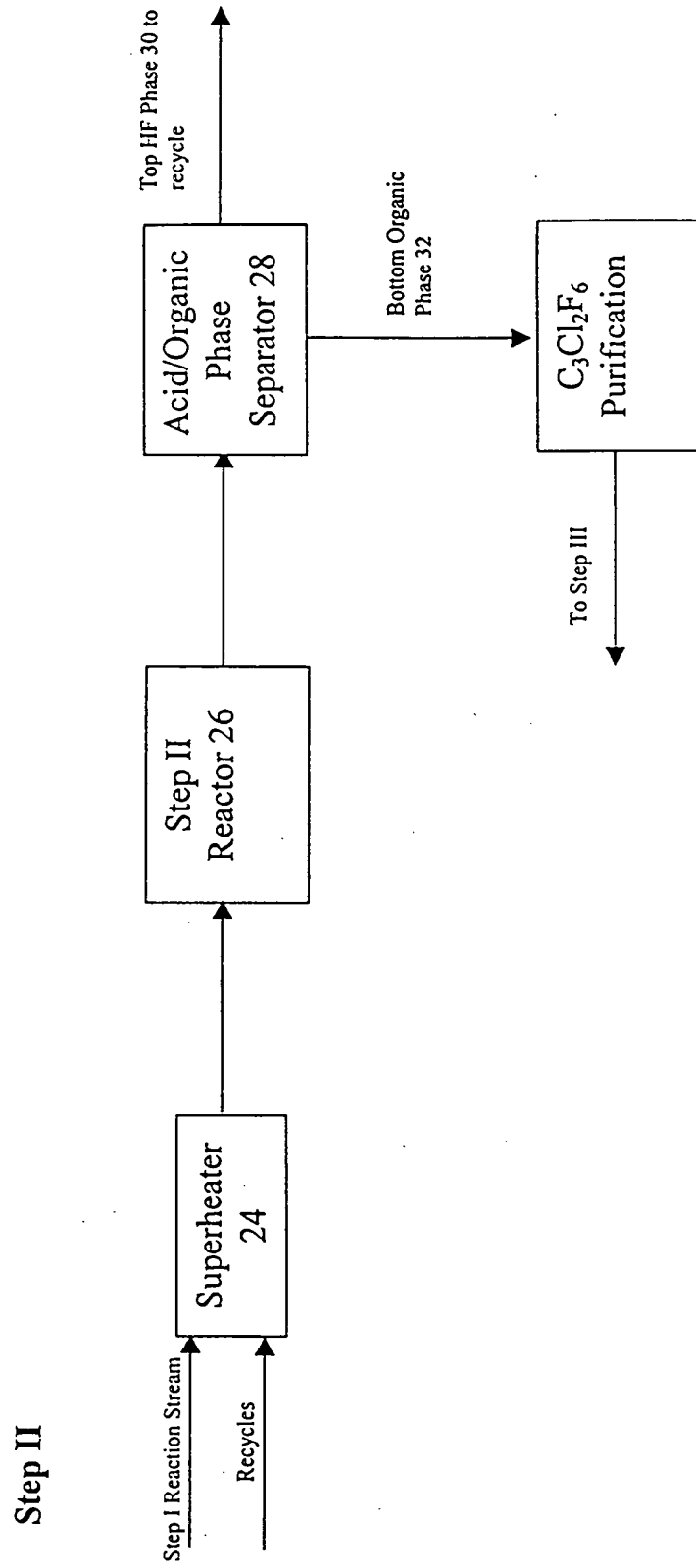


FIGURE 4

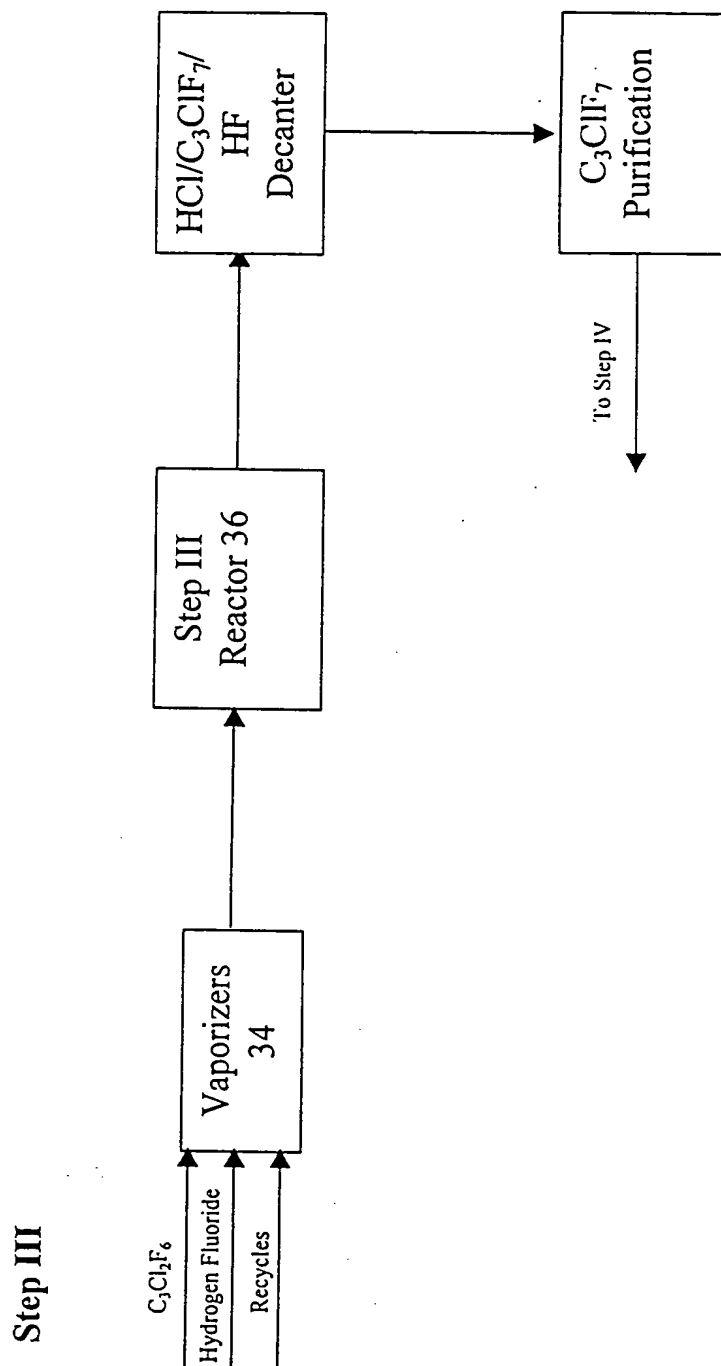


FIGURE 5

Step IV

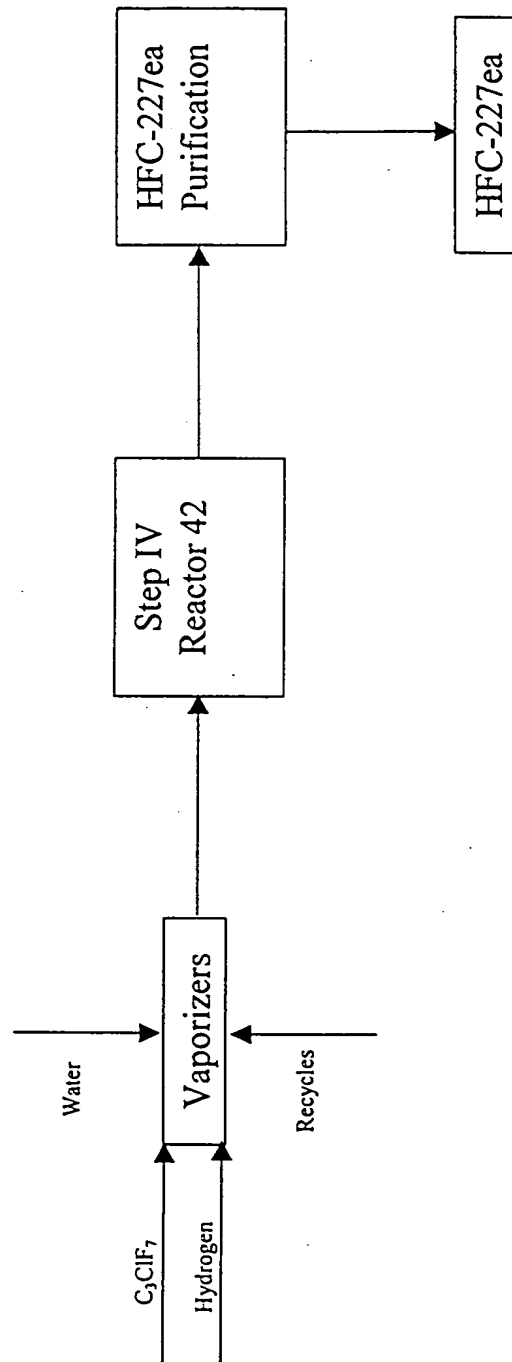


FIGURE 6

FIGURE 7 - GRAPHICAL REPRESENTATION of the INCREASED CATALYST LIFE OBSERVED in an EMBODIMENT OF STEP IV

